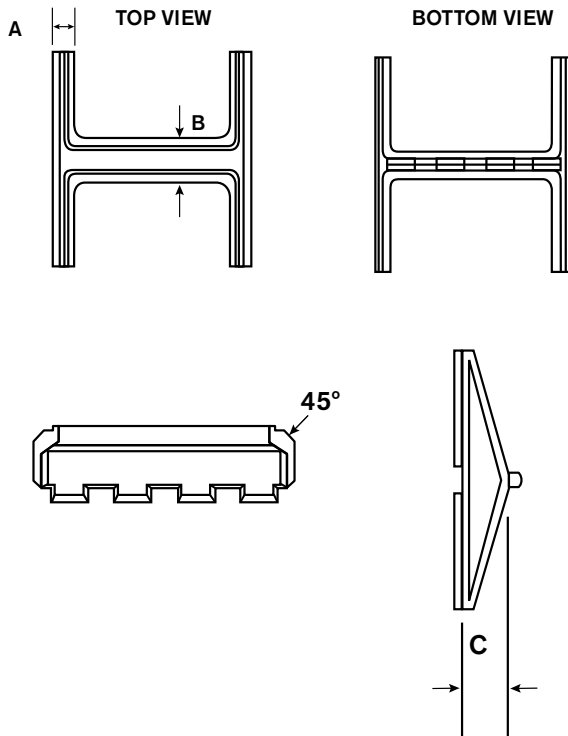


SUPER BITE POINT – Series PAR-T

Dimensions



ASTM A148 90/60 - Heat Treated

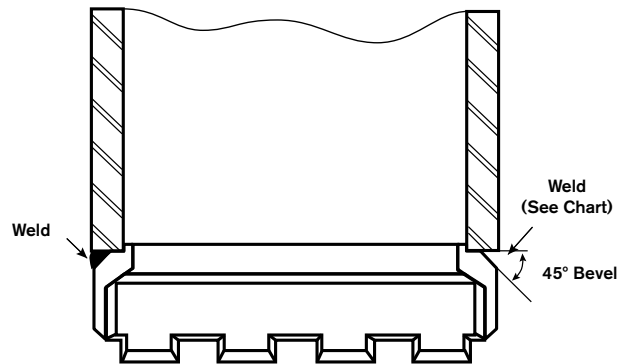
	10"	12"	14"
A	1"	1-1/4"	1-1/4"
B	1-1/4"	1-7/16"	1-3/4"
C	2-9/16"	2-5/8"	2-15/16"
WT	14	23	30

NORMAL FOUNDRY TOLERANCES APPLY

Installation Instructions

Super Bite Point Series PAR-T

1. Fit point onto the end of the square cut pile end.
2. Weld point to the pile in either flat or vertical position using AN E70XX electrodes.
3. Weld across full width of flange following chart below for minimum size weld.



Pile Size	Flange Thickness	Min. Size Groove Weld
HP 14 x 117	.805	7/16
x 102	.705	3/8
x 89	.615	3/8
x 73	.505	5/16
HP 12 x 84	.685	3/8
x 74	.610	3/8
x 63	.515	5/16
x 53	.435	5/16
HP 10 x 57	.565	5/16
x 42	.420	5/16



**ASSOCIATED PILE
& FITTING**

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