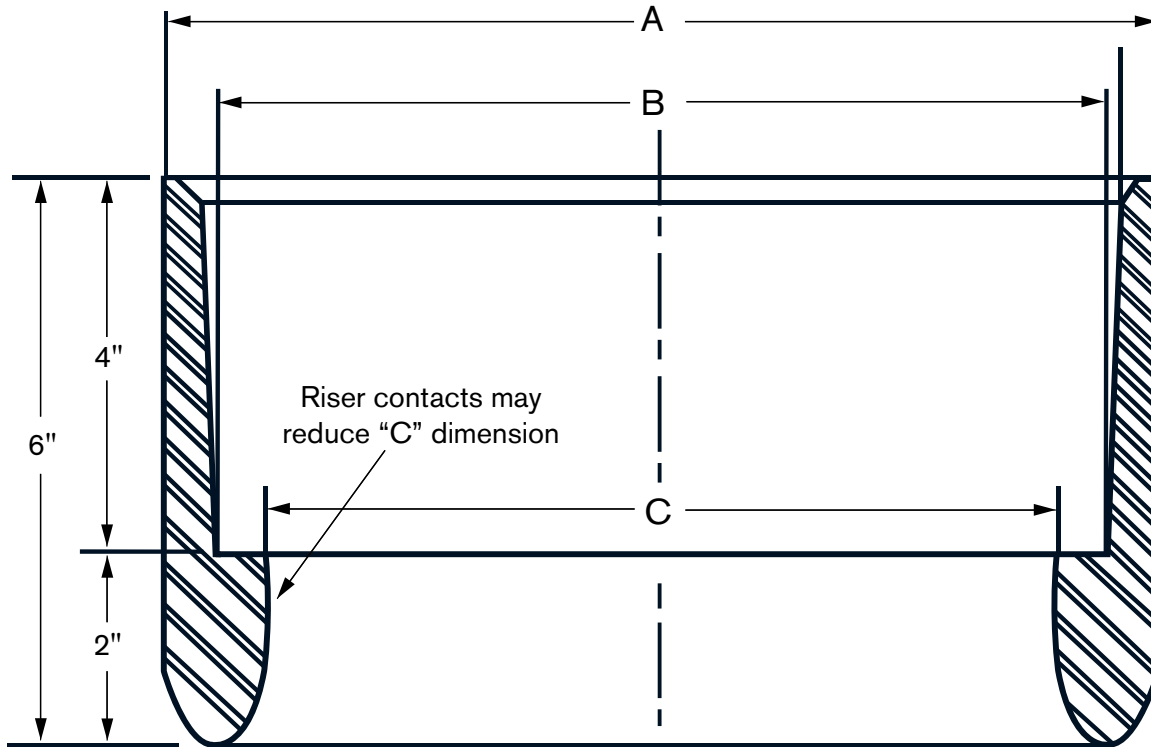


OUTSIDE CUTTING SHOE

O-14000



MATERIAL: CAST STEEL
 ASTM A148 90/60
 Normal foundry tolerances apply

PIPE SIZE	A	B	C	WEIGHT
12 3/4"	13 7/8"	12 7/8"	11 7/8"	40#

Attachment Procedure

1. Hold cutting shoe in close contact with the end of pile.
2. Place a 5/16" partial penetration single-bevel groove weld along the entire circumference of the pile/shoe interface utilizing an E70XX welding rod.

Alternatively:

Place 5/16" circumferential weld inside the cutting shoe at the interface of shoe shoulder and bottom of pile with an E-70 welding rod.



**ASSOCIATED PILE
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