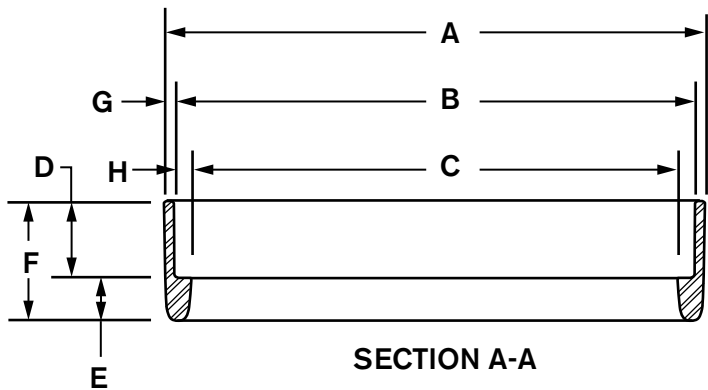
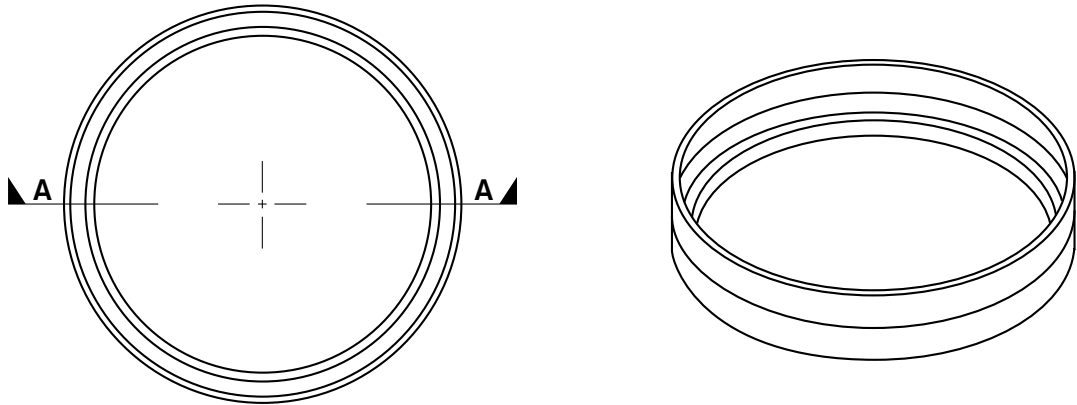


OUTSIDE CUTTING SHOE

VB214

MATERIAL: CAST STEEL
 ASTM A148 90/60 Heat Treated
 Normal foundry tolerences apply



OD	A	B	C	D
14"	14 3/4"	14 3/16"	12 15/16"	4"

E	F	G	H	wt
2 1/4"	6 1/4"	3/8"	9/16"	52#

Attachment Procedure

1. Hold cutting shoe in close contact with the end of pile.
2. Place a 5/16" fillet or flare weld along the entire top circumference of the cutting shoe utilizing an E70XX low hydrogen electrode or equivalent filler material.

	<h1>ASSOCIATED PILE & FITTING</h1>	45 Samworth Road, Clifton, NJ 07014 Tel: 973-773-8400 Fax: 973-773-8442 email: apf@associatedpile.com www.associatedpile.com Call Toll Free: 800-526-9047
		<small>(05/19)</small>