INSIDE FLANGE CONICAL POINT
Model P-13006

MATERIAL: CAST STEEL
ASTM A148 80/50
Ribbed 60° Point
NORMAL FOUNDRY TOLERENCES APPLY

Installation Instructions

1. Hold conical point in close contact with the end of a square cut pile.

2. For 3/8" wall pipe or greater, place a 5/16" partial penetration single-bevel groove weld along the entire circumference of the pile/shoe interface. For 5/16" wall pipe or less, place a weld equal to the wall thickness of the pipe.

3. Use an E70XX low hydrogen electrode or equivalent filler material.