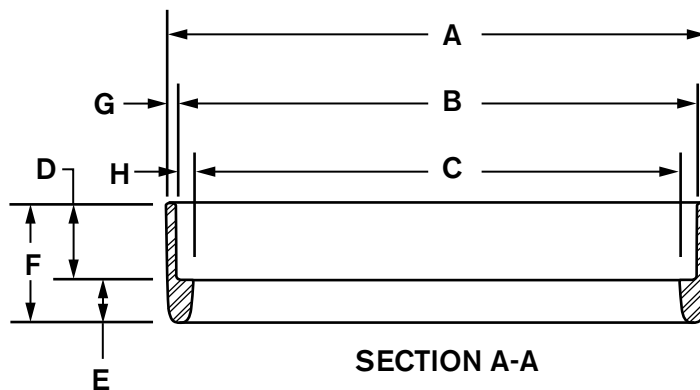
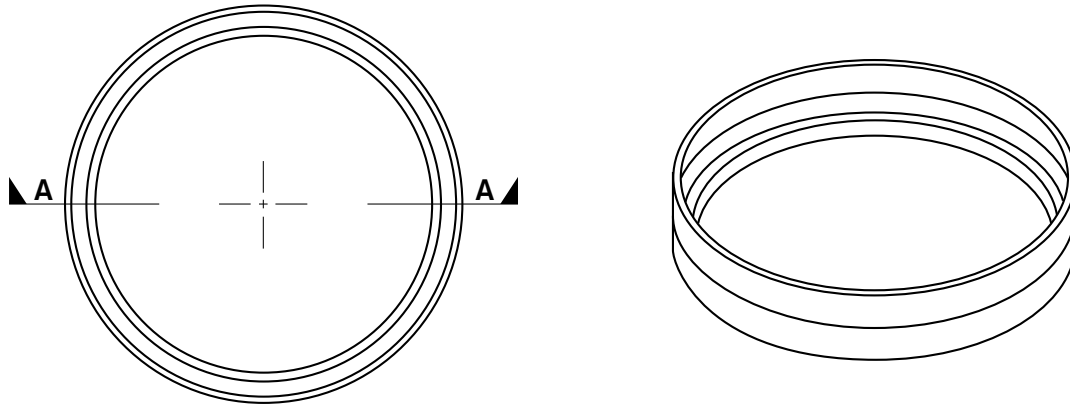


OUTSIDE CUTTING SHOE

VB214

MATERIAL: CAST STEEL
 ASTM A148 90/60 Heat Treated
 Normal foundry tolerences apply



SECTION A-A

Attachment Procedure

1. Hold cutting shoe in close contact with the end of pile.
2. Place a 5/16" fillet or flare weld along the entire top circumference of the cutting shoe utilizing an E70XX low hydrogen electrode or equivalent filler material.

Alternatively:

Place 5/16" fillet or flare weld inside the cutting shoe at the interface of shoe shoulder and bottom of pile with an E-70XX low hydrogen electrode or equivalent filler material.

OD	A	B	C	D
14"	14 3/4"	14 3/16"	12 15/16"	4"

E	F	G	H	wt
2 1/4"	6 1/4"	3/8"	9/16"	52#



**ASSOCIATED PILE
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