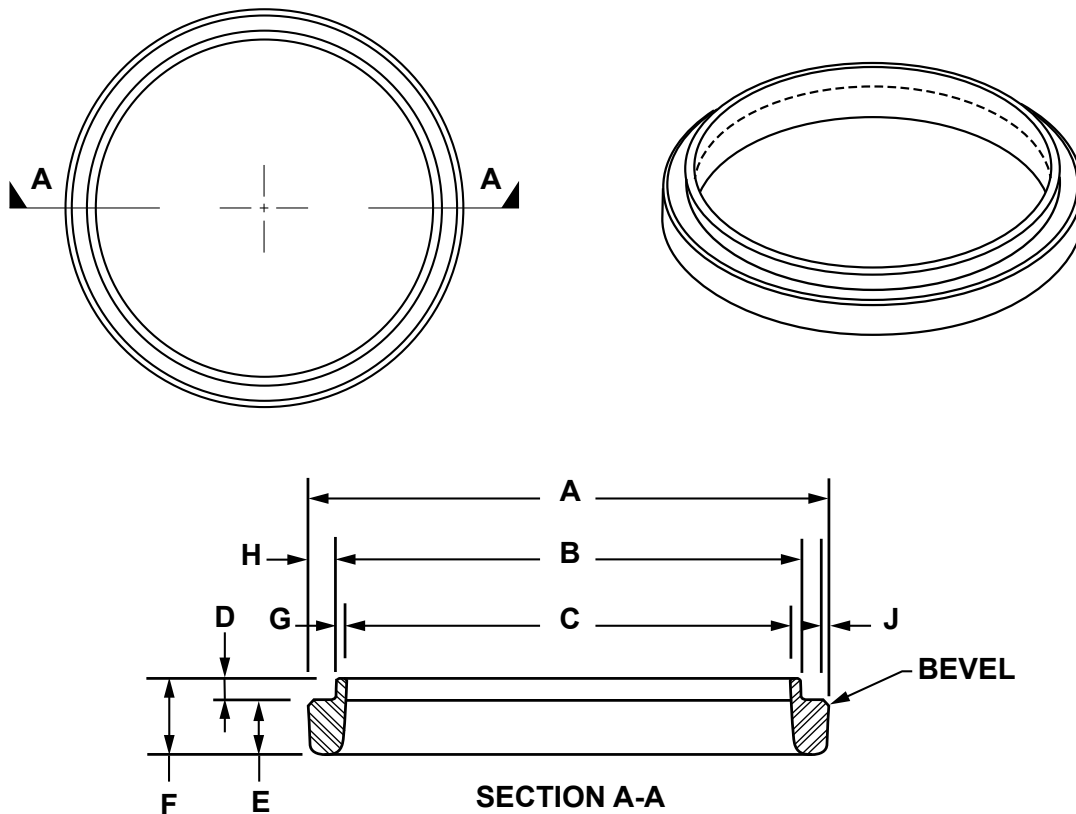


INSIDE CUTTING SHOE

CS7714

MATERIAL: CAST STEEL
 ASTM A148 90/60 Heat Treated
 Normal foundry tolerences apply



OD	A	B	C	D	E
14"	14"	12 3/4"	11 3/4"	3/4"	2"

F	G	H	J	wt
2 3/4"	1/2"	5/8"	3/8"	27#

Attachment Procedure

1. Hold cutting shoe in close contact with the end of pile.
2. Place a 5/16" partial penetration single-bevel groove weld along the entire circumference of the pile/shoe interface utilizing an E70XX welding rod or equivalent filler material.



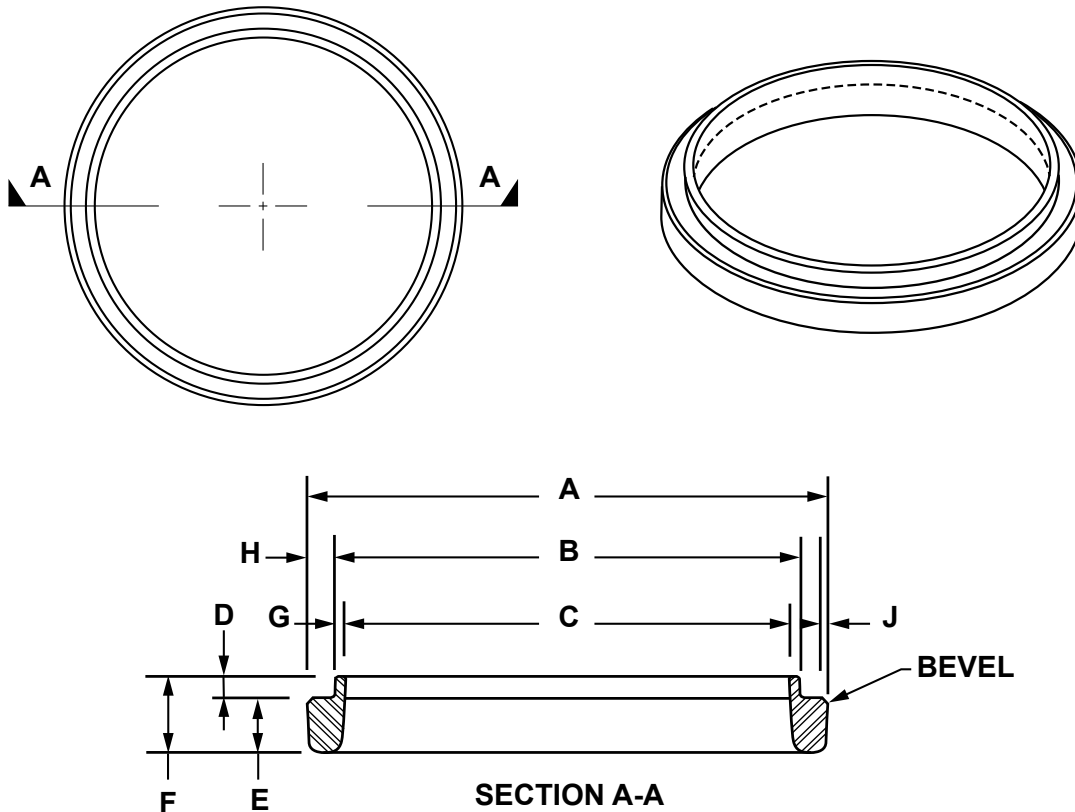
**ASSOCIATED PILE
& FITTING**

45 Samworth Road, Clifton, NJ 07014
 Tel: 973-773-8400
 Fax: 973-773-8442
 email: apf@associatedpile.com
www.associatedpile.com
 Call Toll Free: 800-526-9047

INSIDE CUTTING SHOE

CS7718

MATERIAL: CAST STEEL
 ASTM A148 90/60 Heat Treated
 Normal foundry tolerences apply



OD	A	B	C	D	E
18"	18"	16 1/2"	15 1/2"	3/4"	2"

F	G	H	J	wt
2 3/4"	1/2"	3/4"	3/8"	42#

Attachment Procedure

1. Hold cutting shoe in close contact with the end of pile.
2. Place a 5/16" partial penetration single-bevel groove weld along the entire circumference of the pile/shoe interface utilizing an E70XX welding rod or equivalent filler material.



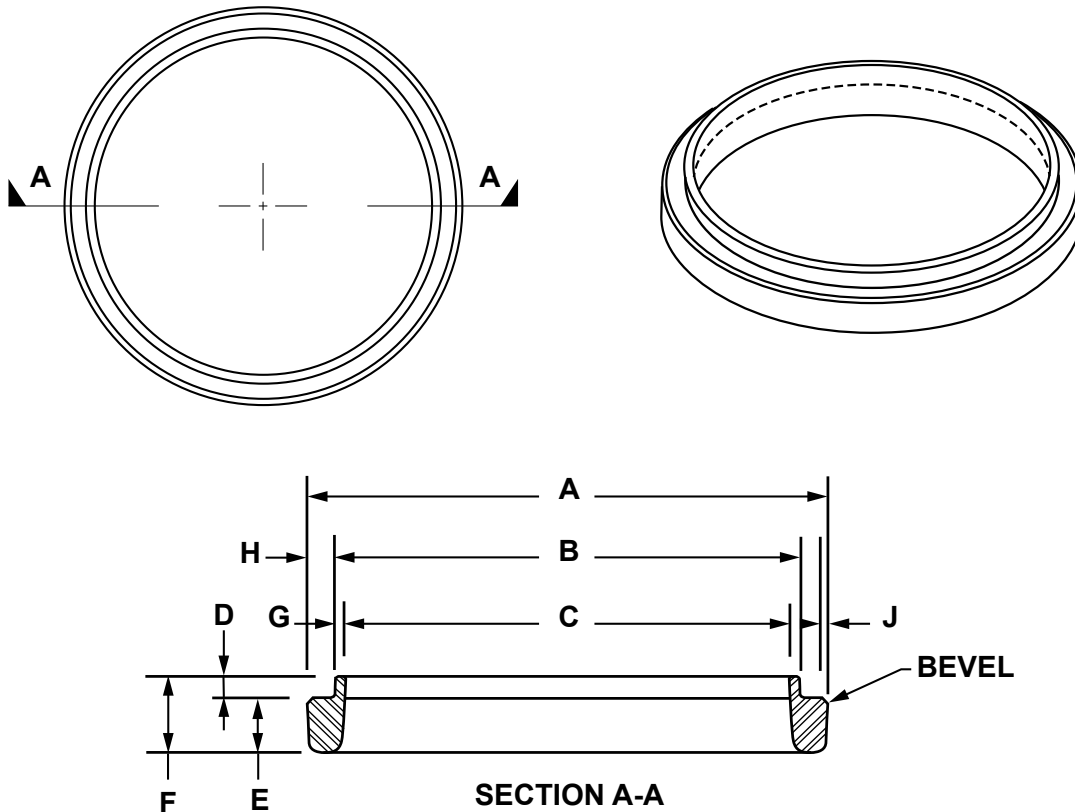
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INSIDE CUTTING SHOE

CS7730

MATERIAL: CAST STEEL
 ASTM A148 90/60 Heat Treated
 Normal foundry tolerances apply



OD	A	B	C	D	E
30"	30"	27 1/2"	26 3/8"	3/4"	2 1/4"

F	G	H	J	wt
3"	7/16"	1 1/4"	3/8"	102#

Attachment Procedure

1. Hold cutting shoe in close contact with the end of pile.
2. Place a 5/16" partial penetration single-bevel groove weld along the entire circumference of the pile/shoe interface utilizing an E70XX welding rod or equivalent filler material.



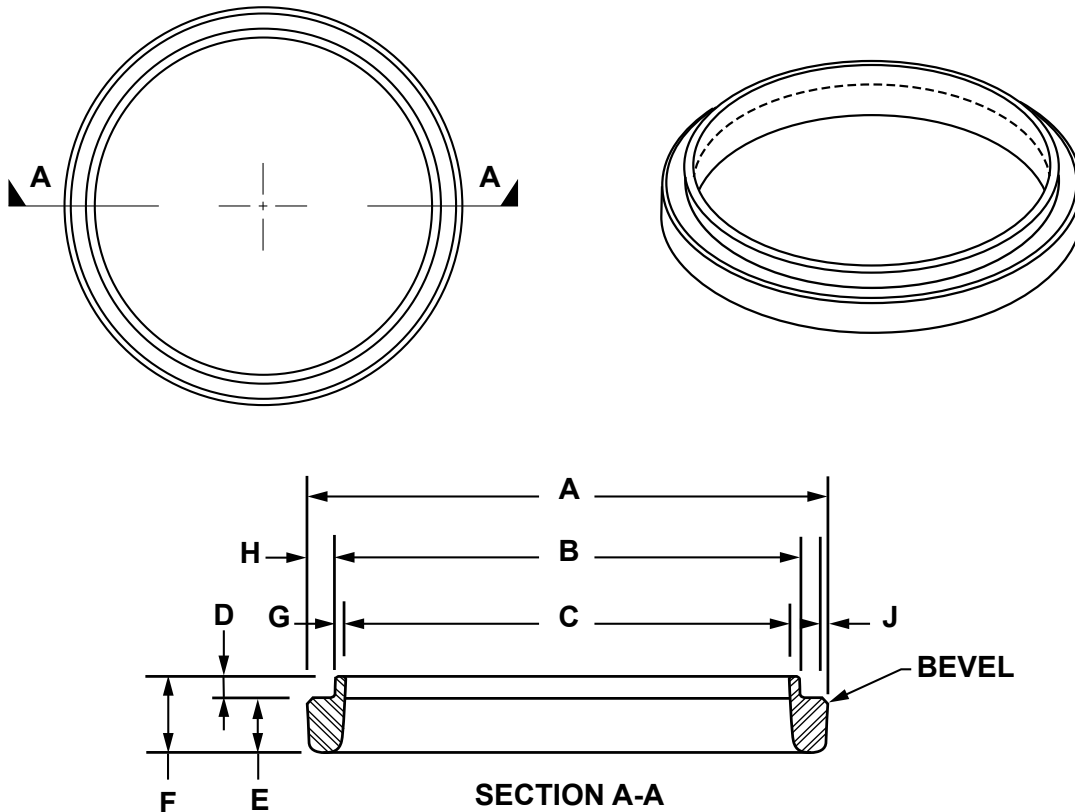
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INSIDE CUTTING SHOE

CS7742

MATERIAL: CAST STEEL
 ASTM A148 90/60 Heat Treated
 Normal foundry tolerances apply



OD	A	B	C	D	E
42"	42"	39 5/8"	38 5/8"	3/4"	2 1/2"

F	G	H	J	wt
3 1/4"	1/2"	1 1/8"	3/8"	140#

Attachment Procedure

1. Hold cutting shoe in close contact with the end of pile.
2. Place a 5/16" partial penetration single-bevel groove weld along the entire circumference of the pile/shoe interface utilizing an E70XX welding rod or equivalent filler material.



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