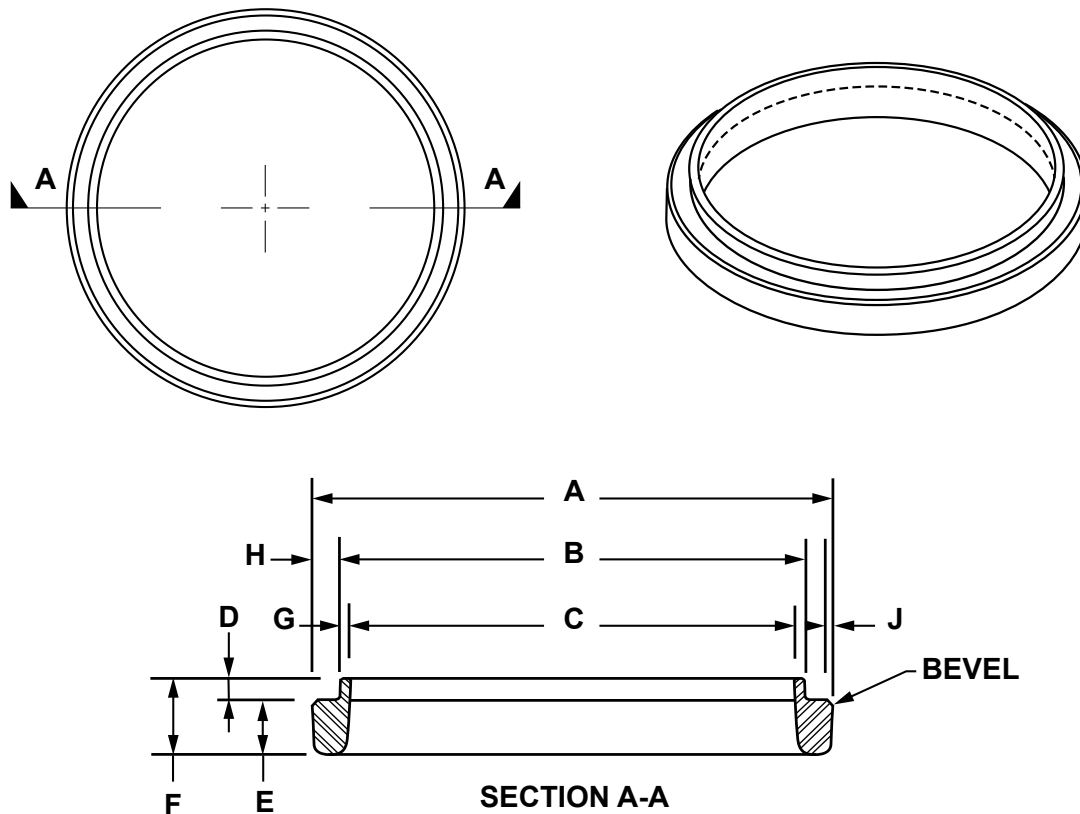


INSIDE CUTTING SHOE

VB736-1.25

MATERIAL: CAST STEEL
 ASTM A148 90/60 Heat Treated
 Normal foundry tolerances apply



OD	A	B	C	D	E
36"	36"	33 1/4"	32 3/4"	3/4"	2 1/2"

F	G	H	J	wt
3 1/2"	1/4"	1 3/8"	3/8"	110#

Attachment Procedure

1. Hold cutting shoe in close contact with the end of pile.
2. Place a 5/16" partial penetration single-bevel groove weld along the entire circumference of the pile/shoe interface utilizing an E70XX welding rod or equivalent filler material.



**ASSOCIATED PILE
& FITTING**

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