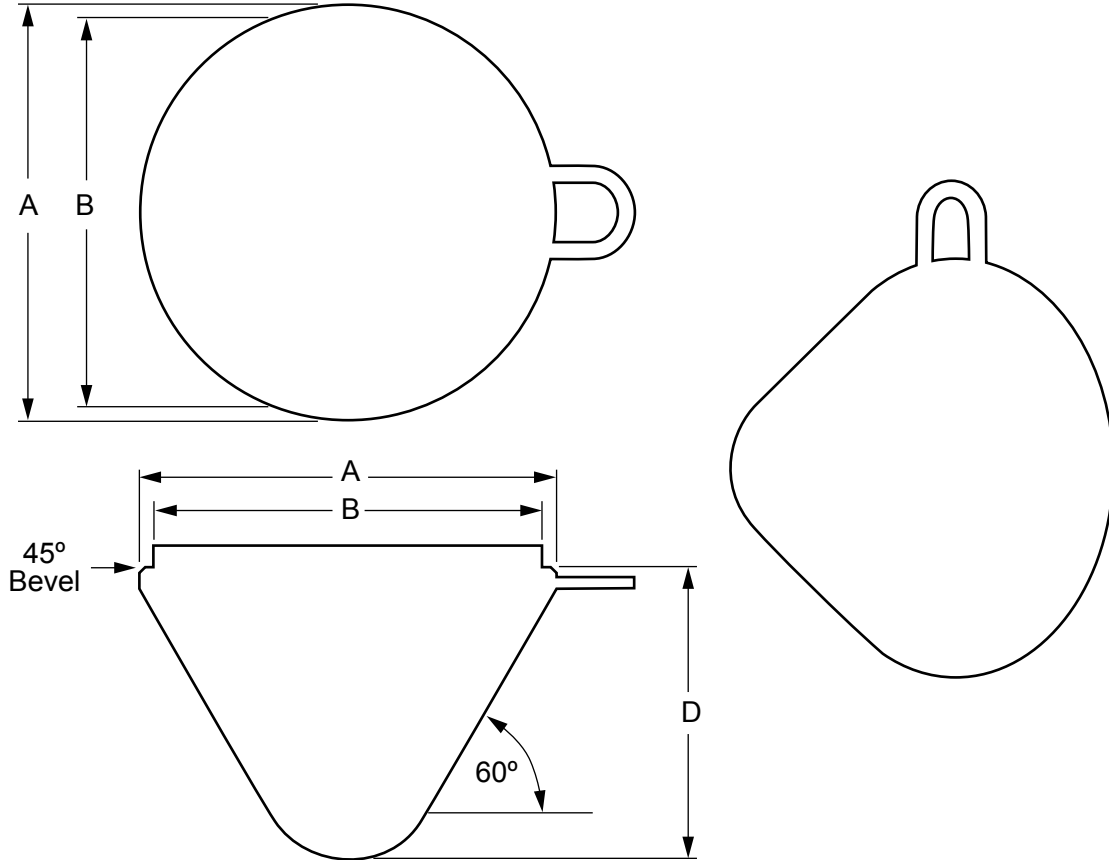


# INSIDE FLANGE CONICAL POINT

## MODEL P-14006 20"



**MATERIAL: CAST STEEL**

ASTM A148 80/50

Ribbed 60° Point

NORMAL FOUNDRY TOLERANCES APPLY

**Installation Instructions**

1. Hold conical point in close contact with the end of a square cut pile.
2. Place a 5/16" partial penetration single-bevel groove weld along the entire circumference of the pile/shoe interface utilizing an E70XX low hydrogen electrode or equivalent filler material.

Note: Place a 3/8" bevel at 40 degrees on the pipe if the point is not pre-beveled. AWS standard tolerances for bevel angle and root face apply.

PIPE OD	A	B	C	D	wt
20"	20"	18.688"	3/8"	14"	151#



**ASSOCIATED PILE  
& FITTING**

45 Samworth Road, Clifton, NJ 07014  
 Tel: 973-773-8400  
 Fax: 973-773-8442  
 email: [apf@associatedpile.com](mailto:apf@associatedpile.com)  
[www.associatedpile.com](http://www.associatedpile.com)  
 Call Toll Free: 800-526-9047